

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000129**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 04-May-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** 0 / 0**HSR's:** 0 / 0**NCR's:** 0 / 2

Item	Title	Detail
1	Major component movement	QA observed mechanical testing of the following PQRs: HP200786, 1G SAW Minimum HI on 26mm plate using S-737+H14 electrode HP200787, 1G SAW Maximum HI on 26mm plate using S-737+H14 electrode QA observed welding of the following PQR: HP200776, 1G SMAW on HPS 485W using Lincoln Excalibur 9018M MR, welding is complete
2	Key conversations	ZPMC informed QA that they would not be performing the mechanical testing of PQR HP200778, 4G SMAW on HPS 485W using Lincoln Excalibur 9018M MR because they did not have the HAZ Charpy-V notch samples prepared.
3	Other important observations	QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives: Closed-rib: 15 Tower Mock-ups: 52
4	Quality Assurance Inspectors per shift	2 AM (Hasler/Acuna) 0 PM

Inspected By: McClary,David

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer